



High: 80 mm.

Width: 14 mm.

Length: 2250 mm.

MDF

MDF (Medium Density Fibres) with a density of 650 kg / m³

- Density (UNE-EN323) > = 650 kg / m³ (+/- 30)
- Tolerance Width (EN 324-1) +/- 2 mm / mtl
- Thickness Tolerance (EN 324-1) +/- 0.2 mm
- Squareness (EN 324-2) 2mm / m
- Tensile Strength (UNE-EN319) 0.70 N / mm² (min)
- Swelling 50x50 24hours (UNE-EN317) <= 12%
- Flexion (UNE-EN310) > = 20 N / mm² (min)
- Elasticity Module (UNE-EN310) > = 2200 N / mm² (min)
- Residual Moisture (UNE-EN322) 4-11%
- Silicon content (ISO 3340) 0.05% (max)
- Perforator Formalin (EN 611-1 / UNE-EN 120))
- Class 1 <= 8 mg / 100 g dry board

EVA GLUE THERMOFUSIBLE

EVA glue heat fusible high strength based on a mixture of EVA copolymers and high-strength synthetic resin.

Hot Melt Adhesive Description Appearance: Solid cream

Technical Features:

- Viscosity (Haake D = 25 1 / s) 19,000 mPa.s. 160 ° C Softening temperature (Ring & Ball) 83 ° C

Typical applications:

- Adhesive suitable for lining support woody moldings (MDF, solid wood chipboard) with resin-impregnated paper.
- High hot tack * Lets work to a wide range speed.

- Excellent shelf stability, reduces downtime and cleaning.

- Low viscosity, reduce orange peel effect

Conditions of application

- Roll temperature up to 200 ° C approx.
- Temperature of the materials to be bonded:> 15 ° C.

DIGITAL LAMINATE

- Paper foil finish for prepreg molding.
- Weight 56-60 g / m² (DIN EN ISO 536)
- Porosity <30 (DIN53120)
- Softness 350-600s top surface (DIN 53107)
- Cobb 60 12 to 20 g / m² (DIN EN 20535)
- Light Resistance > = 6 (EN 438-2)
- Resistance to cigarette burns (800) approx. 18% (DIN 54370)
- Layer CMYK UV inks (desfolio test before varnishing)

CERTIFICATES

CE - Product for exempt construction CE marked according to Directive 89/106 / EEC.

PEFC - Our products with environmental certificate accounts as well as our suppliers, maintaining the chain of custody.

EAN13 - work with this encoding for our products internationally registered AECOC.

GREEN POINT - Sustainable Recycling ECOEMBES registered.

CONSIDERATIONS

A fitted, glued or cut product has manufacturer's warranty.

No claims will be affected by the product due to external agents:

- Affected by humidity or wet product.
- Product affected by solvents.
- Product covered by masking tape.
- Product affected due to poor machining tools.
- Product under high above 80 degrees temperatures.

This document has been done on: 17-03-1515; it is possible that because of technical problems, commodity changes or product manufacturing appears some changes in some features, but unchanging the main features of the product.